



U.S. Department
of Transportation

Research and
Special Programs
Administration

400 Seventh Street, S.W.
Washington, D.C. 20590

NOV 23 2004

DOT-E 6614
(FIFTEENTH REVISION)

EXPIRATION DATE: October 31, 2006

(FOR RENEWAL, SEE 49 CFR § 107.109.)

1. GRANTEE: Hasa, Inc.
Saugus, California
(Former grantee: Pioneer)

(See Appendix A to this exemption for a list of additional grantees)

2. PURPOSE AND LIMITATION:

a. This exemption authorizes the transportation in commerce of certain materials in polyethylene bottles placed in a polyethylene crate. This exemption provides no relief from any regulation other than as specifically stated herein.

b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.

3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.202 and § 173.203.
5. BASIS: This exemption is based on the Hasa, Inc. application dated November 1, 2004, submitted in accordance with § 107.109.

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

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Hazardous Materials Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Compounds, cleaning liquid (consisting of solutions containing potassium hydroxide, hydrochloric acid or phosphoric acid)	8	NA1760	II or III
Corrosive liquid, basic, inorganic, n.o.s. (Potassium hydroxide)	8	UN3266	II
Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide)	8	UN3266	II
Corrosive liquid, acidic, organic, n.o.s. (Glycolic acid)	8	UN3265	III
Hypochlorite solutions	8	UN1791	III
Hydrochloric acid solution (with not over 32% strength)	8	UN1789	II
Sulfuric acid (with not more than 51% acid)	8	UN2796	II

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Packaging prescribed is a polyethylene bottle with a rated capacity of one gallon (3.785 liters), packed inside an open-top, heavy wall, high density polyethylene box (i.e., crate). Four bottles, securely closed with threaded caps, must be packed in each box. The design of the box must be such that the polyethylene bottles are not subjected to any superimposed weight.

(1) The minimum weight of each empty bottle must be not less than 140 grams. Minimum wall thickness of each polyethylene bottle is 0.020 inch (0.508 mm).

(2) The polyethylene box must mitigate the spread of hazardous materials in the event of a spill from the inner packagings. The box must be constructed from high density polyethylene in the density range 0.950-0.962, and must be capable of holding liquid when in an upright position.

b. TESTING -

(1) It is the responsibility of each holder of this exemption to ensure that the tests required by this paragraph are completed. A copy of the test results must be kept on file at each exemption holder's facility where packagings are offered for transportation, and must be made available to a representative of the Department of Transportation upon request. Tests must be performed on each type and size of bottle, for each manufacturing location. Samples taken at random must withstand the prescribed tests without breakage or leakage.

(2) The polyethylene bottles in the outer box must meet the Packing Group II performance level, as applicable for combination packagings with a plastic box outer packaging, in accordance with Subpart M of Part 178.

(3) One bottle for every two hours of production, or for every 2500 bottles produced, must be tested by dropping a bottle filled to 98% capacity with water from a height of 1.2 meters (3.9 feet) onto solid concrete directly on the closure.

c. MARKING - The name or symbol of the bottle producer, and the month and year of manufacture, must be embossed on the bottom of each bottle, in letters and numbers at least 6 mm (0.2 inch) high. Symbols, if used, must be registered with the Associate Administrator for Hazardous Materials Safety. Each outer crate must be marked "DOT-E 6614" in accordance with § 172.301(c). The exemption number may be on the printed form on the box, incorporated into the corrosive material label at the bottom margin.

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d. Boxes must be reasonably secured against movement within the transport vehicle and must be loaded so as to minimize the possibility of coming in contact with other lading.

e. Shipments must be by private carrier.

8. SPECIAL PROVISIONS:

a. A person who is not a holder of this exemption who receives a package covered by this exemption may reoffer it for transportation provided no modifications or changes are made to the package and it is reoffered for transportation in conformance with this exemption and the HMR.

b. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle.

10. MODAL REQUIREMENTS: A current copy of this exemption must be carried aboard each motor vehicle used to transport packages covered by this exemption.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

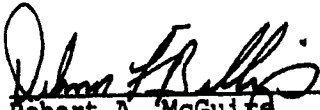
- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Persons operating under the terms of this exemption must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8 who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by § 172.700 through § 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: The carrier is required to report any incident involving loss of packaging contents or packaging failure to the Associate Administrator for Hazardous Materials Safety (AAHMS) as soon as practicable. (Sections 171.15 and 171.16 apply to any activity undertaken under the authority of this exemption.) In addition, the holder(s) of this exemption must inform the AAHMS, in writing, of any incidents involving the package and shipments made under the terms of this exemption.

Issued in Washington, D.C.:



Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

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(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 20590.
Attention: DHM-31.

Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at <http://hazmat.dot.gov/exemptions> Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: sln

JAN 31 2005

The following are hereby granted party status to this exemption based on their application(s) submitted in accordance with § 107.107 or § 107.109, as appropriate:

Company Name City/State	Application Date	Issue Date	Expiration Date
Allied Universal Corporation Miami, FL	Jul 16, 2003	Jul 28, 2003	Jan 31, 2005
Auto-Chlor System Memphis, TN	Dec 22, 2004	JAN 31 2005	Oct 31, 2006
Brenntag Mid-South Inc. Henderson, KY	Jan 4, 2004	Jan 13, 2005	Oct 31, 2006
Hasa of Arizona, Inc. Eloy, AZ	Nov 1, 2004	Nov 23, 2004	Oct 31, 2006
Hasa, Inc. Pittsburg, CA	Nov 1, 2004	Nov 23, 2004	Oct 31, 2006
Safeguard Chemical Company City of Industry, CA	Mar 31, 2003	Apr 08, 2003	Jan 31, 2005
Sentry Industries Miami, FL	Nov 16, 2004	Dec 10, 2004	Oct 31, 2006
Sierra Chemical Company Sparks, NV	Feb 10, 2003	Feb 19, 2003	Jan 31, 2005



fr Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

JAN 31 2005

Date